

## Brass SAE 45° Flare Fittings

### Applications

- For use with copper, brass, aluminum, and welded steel hydraulic tubing that can be flared
- For use with hard-to-hold liquids and gases

### Features

- Economical fitting
- Resists mechanical pullout
- Easy to disassemble and may be reassembled repeatedly, for a leak-proof connection

### Material

- Manufactured from CA 360, CA 345, or CA377 brass

### Specification

- Temperature range: -65°F to 250°F (-54°C to 121°C)

### Approvals

- Listed with UL for flammable liquid, marine, refrigeration, and gas applications, meets functional requirements of SAE J512 and J513, ASA, and MS (Military Standards)

### Working Pressure Ranges

Temperature and type of tubing used are important factors. The following table is a general guide for proper selection. The PSI rating given is based on a temperature of 73°F (22°C) using copper tubing.

PSI	Tube O.D.	Tube Wall
1400	1/4"	.030
1000	3/8"	.032
750	1/2"	.032
650	5/8"	.035
550	3/4"	.035

### Assembly Instructions

1. Cut tubing squarely, and clean tube end thoroughly to remove burrs.
2. Place nut onto tube. Place threaded end of nut toward end of tube.
3. Flare tube end with flaring tool to provide 45° flare. (Flare tools are available. Please contact Dixon® for pricing and availability.)
4. Clamp tube flare between nut and nose of fitting body by screwing nut on finger-tight. Tighten with a wrench an additional 1/4 turn for a metal-to-metal seal.

### Male Connectors

#### Feature

- Reference SAE 010102

Tube Size	Pipe Size	Straight Thread	Hex	Brass Part #
1/4"	1/4"	7/16"-20	9/16"	48F-4-4
	3/8"		11/16"	48F-4-6
	1/2"		7/8"	48F-4-8
3/8"	1/8"	5/8"-18	5/8"	48F-6-2
	1/4"		5/8"	48F-6-4
	3/8"		11/16"	48F-6-6
	1/2"		7/8"	48F-6-8
1/2"	1/4"	3/4"-16	3/4"	48F-8-4
	3/8"		3/4"	48F-8-6
	1/2"		7/8"	48F-8-8
5/8"	3/8"	7/8"-14	7/8"	48F-10-6
3/4"	3/4"	1-1/16"-14	1-1/16"	48F-12-12

### Female Connectors

#### Feature

- Reference SAE 010103

Tube Size	Pipe Size	Straight Thread	Hex	Brass Part #
1/4"	1/4"	7/16"-20	11/16"	46F-4-4
	1/4"	5/8"-18	11/16"	46F-6-4
3/8"	3/8"	5/8"-18	13/16"	46F-6-6
	1/2"	5/8"-18	1"	46F-6-8
1/2"	1/4"	3/4"-16	3/4"	46F-8-4
	3/8"	3/4"-16	13/16"	46F-8-6
5/8"	3/8"	7/8"-14	7/8"	46F-10-6

