

## Ribbed and Plain Dies

Ferrule ID	Std Ind Part #	Bore/Crimp Diameter <sup>1</sup>	Ribbed Die	Plain Die
.478"	4750	0.450	<b>R41</b>	<b>P42</b>
.500"	7322	0.475	<b>R40</b>	<b>P40</b>
.528"	7323	0.500	<b>R39</b>	<b>P39</b>
.528"	7324	0.500	<b>R39</b>	<b>P39</b>
.562"	7325	0.525	<b>R37</b>	<b>P38</b>
.593"	7326	0.550	<b>R36</b>	<b>P37</b>
.625"	7327	0.575	<b>R35</b>	<b>P36</b>
.656"	7328	0.600	<b>R34</b>	<b>P35</b>
.687"	7329	0.625	<b>R33</b>	<b>P34</b>
.718"	7330	0.675	<b>R31</b>	<b>P32</b>
.718"	7330B	0.675	<b>R31</b>	<b>P32</b>
.750"	7331	0.700	<b>R30</b>	<b>P31</b>
.750"	7331B	0.700	<b>R30</b>	<b>P31</b>
.781"	7332	0.725	<b>R29</b>	<b>P30</b>
.781"	7332B	0.725	<b>R29</b>	<b>P30</b>
.812"	7333	0.750	<b>R28</b>	<b>P29</b>
.380"	622	0.350	<b>R44</b>	<b>P45</b>
.400"	619	0.375	<b>R44</b>	<b>P44</b>
.410"	620	0.375	<b>R43</b>	<b>P44</b>
.450"	769	0.425	<b>R41</b>	<b>P42</b>
.500"	624	0.450	<b>R40</b>	<b>P41</b>
.525"	625	0.475	<b>R39</b>	<b>P40</b>
.548"	626	0.500	<b>R38</b>	<b>P39</b>
.564"	3588	0.525	<b>R37</b>	<b>P38</b>
.575"	KK	0.525	<b>R37</b>	<b>P38</b>
.600"	JJ	0.550	<b>R36</b>	<b>P37</b>
.625"	II	0.575	<b>R35</b>	<b>P36</b>
.650"	HH	0.600	<b>R34</b>	<b>P35</b>
.675"	GG	0.625	<b>R34</b>	<b>P34</b>
.725"	EE	0.675	<b>R31</b>	<b>P32</b>
.750"	DD	0.675	<b>R30</b>	<b>P32</b>
.775"	CC	0.700	<b>R31</b>	<b>P31</b>
.800"	---	0.750	<b>R28</b>	<b>P29</b>
.825"	---	0.775	<b>R27</b>	<b>P28</b>
.850"	Z	0.800	<b>R26</b>	<b>P27</b>
.875"	7244A	0.825	<b>R25</b>	<b>P26</b>
.900"	5029A	0.850	<b>R24</b>	<b>P25</b>
.937"	7242A	0.875	<b>R23</b>	<b>P24</b>
.975"	5028A	0.925	<b>R21</b>	<b>P22</b>
1.025"	7114A	0.975	<b>R19</b>	<b>P20</b>
1.175"	7088A	1.125	<b>R13</b>	<b>P14</b>
1.050"	3605	1.000	<b>R18</b>	<b>P19</b>
1.100"	5027A	1.050	<b>R16</b>	<b>P17</b>
1.150"	7104A	1.100	<b>R15</b>	<b>P15</b>
1.225"	875-K	1.175	<b>R11</b>	<b>P12</b>
1.275"	875-I	1.225	<b>R9</b>	<b>P10</b>
1.400"	D	1.350	<b>R4</b>	<b>P5</b>
1.500"	1500	1.450	---	<b>P1</b>



P29



R28

<sup>1</sup> Plain die bore diameter can be used as crimp spec  $\pm .005$

- dies for use with 5111A and 1765A ferrule machines. Other sizes are available.